



DIVERSITECH
Air Pollution Solutions

Operation & Maintenance Manual

FUME EXTRACTOR ARM



READ AND SAVE THESE INSTRUCTIONS

Visit our Website for more information on this product

www.diversitech.ca

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SECTION 1 - SAFETY PRECAUTIONS OF FUME & DUST EXTRACTION/COLLECTION



READ
BEFORE
USE

This manual contains specific cautionary statements related to worker safety. To protect yourself and others, read this manual thoroughly and follow as directed before use. Not all hazards of fume & dust control are listed in this manual, and no hazards related to welding, cutting, grinding, painting, deburring or other applications are listed. Consult a qualified safety professional.



DO
NOT
USE

Do not use this equipment:

- To extract combustible dusts, liquid vapors, aggressive fumes such as acids.
- To extract smoke or fumes above 180°F / 82°C.
- If the power cord has been damaged or ground (third prong) removed.
- Without a filter.

1.1 Symbols

This manual uses several symbols to highlight specific hazards. Be familiar with these symbols and when you see them in this manual, read adjoining warning text to avoid the hazard.



WARNING!
DANGER!



ELECTRIC
SHOCK



MOVING
PARTS



HOT
PARTS

1.2 Users Responsibility

- Improper use can be hazardous. Arms weights 35-70 lbs, care should be taken when transporting.
- All users must carefully read and understand this instruction manual prior to use
- No objects, such as tools, should be placed on or hung from the fume extractor arm.
- When walking near the machine, during use, or performing maintenance, users should be cautious of hitting head on the capture arm and hood.
- When folding and unfolding the capture arm, the user should be cautious of the pinch points in the pantograph frame. All movements should be performed by holding the hood handle and gently moving into position.
- For maintenance of any and all components, power switch must be off and the power source disconnected
- It is your responsibility to follow all applicable ANSI, OSHA, UL, CSA, National & Local Fire Codes, and other regulatory guidelines covering the safe use of equipment that extracts fumes, collects dusts, and exhausts filtered air either indoors or outdoors.
- Before use, inspect the unit for damage and verify it is working properly.
- Only qualified persons should install, operate, maintain, or repair this unit.
- Do not modify or repair the unit with parts or accessories not supplied by the manufacturer.
- Consult filter manufacturer's instructions for filter use and reuse, including instructions for cleaning.

1.3 Fume Extraction Hazards

- Breathing smoke, fumes, or dusts produced in applications such as welding, cutting, grinding, painting, deburring are hazardous to user's health. Proper ventilation or use of well maintained fume extraction and/or dust collection equipment helps the user avoid these hazards.
- Breathable contaminants may not be visible or have an odor.
- Stop operation and leave the area immediately if 1) breathing becomes difficult, 2) experience dizziness, impaired vision, 4) or eye/nose/mouth irritation.

1.4 Dust Collection Hazards

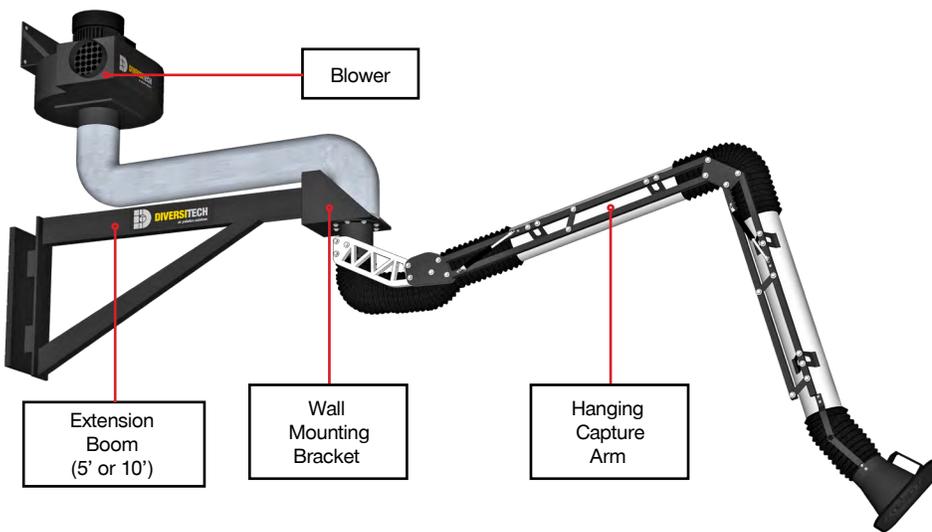
- Dusts from many metalwork, welding, cutting, grinding, painting, or deburring applications can be combustible.
- Do not use or install equipment where any potential for combustible fumes or dusts are present, until a qualified person has indicated it is safe to do so.
- Never use or install equipment where the potential for combustible fumes or dusts are present without a fire/explosion protection system.
- If you are unsure if the product you purchased is correct for your application, call Diversitech at 1-800-361-3733.

1.5 Safety Stickers

- This machine is equipped with safety stickers to remind operators of the inherent dangers during use and maintenance.
- The stickers are only reminders, and all safety precautions contained in this manual must be well understood and adhered to by all users.
- See **APPENDIX 3: Sample Safety Stickers** for example of stickers applied to machine.

SECTION 2 - SPECIFICATIONS

2.1 Dimensions & Specifications



Model	Arm Length (ft.)	Arm Diameter (in.)	Net Weight (lbs.)	Airflow (CFM)	Product Dimensions (in.)		
					Width (in.)	Height (in.)	Length (in.)
XA2-6H06	6.5	6	35	1200	13	14	78
XA2-6H10	10	6	45	1800	13	14	120
XA2-6H13	13	6	70	2500	13	14	158

SECTION 3 - PRE-INSTALLATION

3.1 To Setup or Install Safely



- Do not place unit near flammables or combustible surface.

3.2 Un-Packaging

1. Immediately upon receiving the unit, carefully examine the carton for damage during transit.
2. Remove packing material.
3. Avoid tipping or inverting during handling.
4. The item serial number, model, and electrical ratings are listed on the nameplate. Record this information in the Maintenance Record provided in **APPENDIX 1: Maintenance Record**, or your own preventative maintenance system.

3.3 Tools Required

1. 7/16 Socket or Wrench
2. 9/16 Socket or Wrench
3. Torque Wrench

The tools above are required for unit assembly.

3.4 Assembly

- Please follow guidelines in **APPENDIX 2: Arm to Remote Mount Bracket Installation**.

3.5 Mounting Options

- For downwards mounting please follow guidelines in **APPENDIX 2.2 Wall mount bracket standard assembly**.

3.6 Working Range

The table below shows for arms with a length of 6, 10, 13 ft.: working range (corresponding to the maximum extension of the arm) and height of installation.

Model	Arm Length (ft.)	Installation Height (ft.)	Working Range (ft.)
XA2-6H06	6.5	7.8	6
XA2-6H10	10	7.8	9
XA2-6H13	13	8.8 - 12.4	12

SECTION 4 - OPERATION

4.1 To Operate Safely



- Read and understand **SECTION 1: Safety Precautions** and **SECTION 4: Operation before use**
- Read and understand all Material Safety Data Sheets and Manufacturer's instructions of all process materials, consumables, and equipment used in conjunction with this equipment.
- Keep away from all mechanical moving parts including motor, gears, and other pinch points.
- Do not use product without first confirming if a Spark Arrestor is required and installed for the type of dust, or fumes you are extracting and/or collection. If you are unsure, call a Diversitech representative at 1-800-361-3733.
- The environment temperature for the operating of the machine is between -10 ° C and 60 ° C.
- The humidity of the interior in which the work is carried out must be between 0% and 90%.
- THE APPLIANCE CAN NOT BE USED IN EXPLOSIVE ENVIRONMENT.

4.2 Pre-Use Checklist

- Read and understand **SECTION 1: Safety Precautions** and ensure **SECTION 3: Pre-Installation** has been followed.
- Visually inspect the flex hoses for damage.
- Ensure Capture Arm can move smoothly and does not contact other nearby machines.
- Prior to use in your application, turn the unit ON, and perform a function test. To do so:
 1. Turn suction ON position.
 2. LOOK: Is the unit level, stable, and that nothing is obstructing the extraction path.
 3. LISTEN: Suction sound smooth and within expected volumes.
 4. FEEL: Place your hand on top of the unit and sense for unexpected vibration. Place you hand in front of the intake hood and sense for expected level(s) of suction.
- Inform all potential users of this equipment where they may find and review this manual.

4.3 Principles of Operation

This product is designed to capture and clean smoke and dust from medium & heavy duty welding, soldering, and grinding applications. When operating, air is drawn in to the nozzle, passes through the 6" diameter hose, into the connected blower.

- The operator can then position the capture arm close enough to the source to capture all dust and fumes being produced.
- Ensuring that all safety procedures have been followed, the operator can turn on the blower and begin working.

4.4 Failure Event

If, for some reason, during operation there is an accident, a blockage occurs, or the suction arm begins to malfunction, the operator should immediately shut off the machine. This is considered a machine failure and the following steps should be taken:

This product consists of four basic components:

1. Turn the power switch to the OFF position.
3. Seek medical attention if an accident occurred.
4. Follow the guidelines in **SECTION 5: Maintenance & Troubleshooting**.

Remember, under no circumstance should the machine be turned back on while performing maintenance.

SECTION 5 - MAINTENANCE & TROUBLESHOOTING

5.1 To Maintain this Product Safely



- Read and understand **SECTION 1: Safety Precautions** and **SECTION 4: Operation before maintenance**.
- Do not breathe the dust collected from product while changing/cleaning filters or performing maintenance on this product.



- Disconnect power before performing any maintenance on unit, including filter inspection. The input power to this unit is high voltage, and touching any live electrical parts can cause fatal shocks or severe burns. Do not touch live electrical parts.



- Keep away from all mechanical moving parts including motor, gears, and other pinch points while operating.



- Operating this unit causes some parts to heat to a point that will burn bare hands. Before maintenance allow parts to cool, or use proper tools and personal protection equipment during maintenance.



- Suction machine must be turned off when performing any maintenance.
- Appropriate ear protection is required according to jurisdiction.

5.2 Tools Required



EYE
PROTECTION



RESPIRATOR



GLOVES



WASTE
CONTAINER

5.3 Routine Maintenance Schedule

The manufacturer recommends the following routine maintenance based on light-duty use in normal operating conditions. Service more frequently if the unit is used in severe conditions.

Frequency	Manual Reference
Pre-Use	
<ul style="list-style-type: none"> Perform pre-use checklist to ensure operating correctly. 	4.3
As Required	
1. Tighten arm bolts to keep the arm supported	APPENDIX 2
Every (12) months Inspect Basic Components	
1. Clean unreadable labels and exterior surfaces	
2. Check for tears in flex hoses and fitting of hose clamp	

5.4 Troubleshooting Procedure

Given that most of the malfunctions occur for improper use of the system, the table below shows the some possible malfunctions that may occur, and the measures to be taken to address them.

Problem	Possible Cause	Solution
The suction arm is not able to support itself, to the point of compromising the handling and positioning of the hood.	Loose bolts	Tighten the bolts gradually, be careful not overtighten.
The pipes break in the proximity of the junction	The bolts of the clutches are tightened too much, to the point of overcoming the resistance of the junctions.	Loosen the bolts of the clutches, and replace the pipes: <ul style="list-style-type: none"> • forearm tube of connection hood (the replacement can be done by the customer) • the part of the pipe where is the spring (must be replaced by the manufacturer for safety reasons)
Broken hose clamps.	Wear, abrasion, drilling etc. caused by incandescent material extracted by the arm.	Remove and replace the hose clamps.

SECTION 6 - DECOMMISSIONING

6.1 To Decommission this Product Safely



- Read and understand **SECTION 1: Safety Precautions** and **SECTION 4: Operation before maintenance**.
- Do not breathe the dust collected from product while changing/cleaning filters or performing maintenance on this product.



- Disconnect power before performing any maintenance on unit, including filter inspection. The input power to this unit is high voltage, and touching any live electrical parts can cause fatal shocks or severe burns. Do not touch live electrical parts.



- Keep away from all mechanical moving parts including motor, gears, and other pinch points while operating.



- Operating this unit causes some parts to heat to a point that will burn bare hands. Before maintenance allow parts to cool, or use proper tools and personal protection equipment during maintenance.



- Suction machine must be turned off when performing any maintenance.
- Appropriate ear protection is required according to jurisdiction.

6.2 Tools Required

1. 7/16 Socket or Wrench
2. 9/16 Socket or Wrench

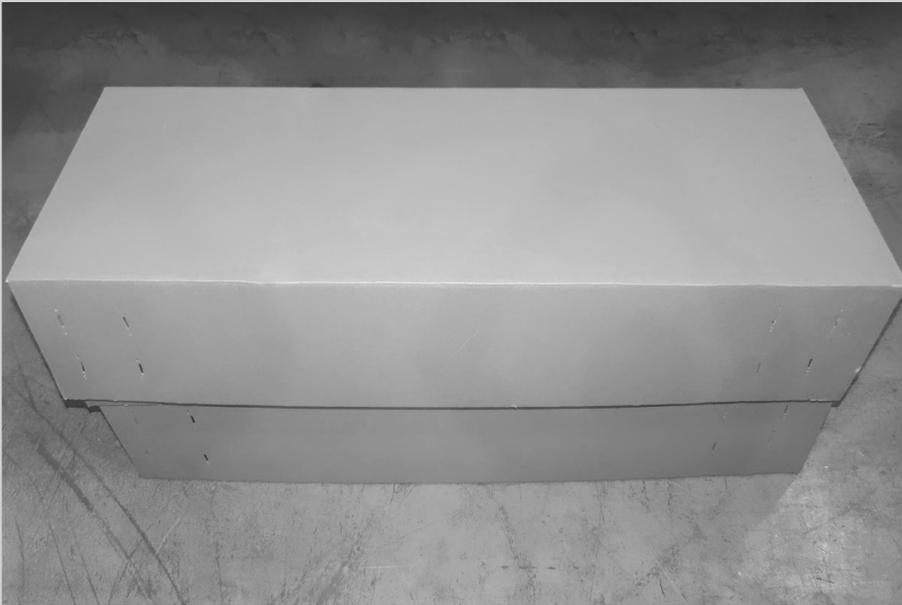
The tools above are required for unit dismantling. Follow Section 3, 5, and APPENDIX 2 for instructions.

6.3 Conformity with Recycling Regulations

- All dismantling procedures should be made in compliance with appropriate laws governing the recycling and disposal of materials.
- This machine may contain, but is not limited to:
 1. Steel
 2. Plastic
 3. Rubber
 4. Conductors of electrical system
 5. Aluminum

APPENDIX 2 - ARM TO REMOTE MOUNT BRACKET INSTALLATION

2.1 Unpack capture arm, hood, and base



STEP 1. Unpack capture arm, hood, and base.



Capture Arm

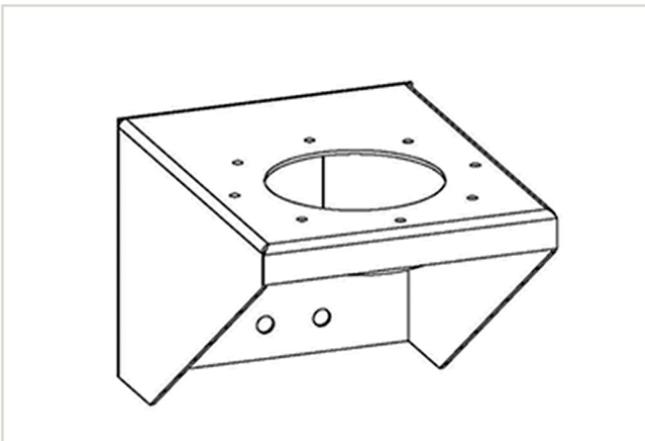


Swivel Base



Vent Hood

2.2 Wall mount bracket standard assembly

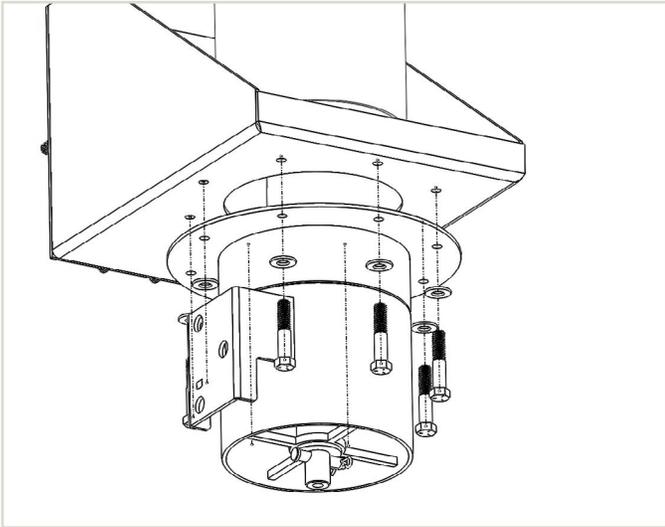


STEP 2. Description of the bracket assembly.

- Mount Swivel Base to Remote Mount Bracket.
- Tighten all Bolts (8) with Washers (8)
- Toque each bolt to 23 N m

Quantity	Hardware
1	Bracket
8	Press-in Nut for Sheet Metal, 1/4"-20 Thread Size

2.3 Attach swivel base to remote mount bracket

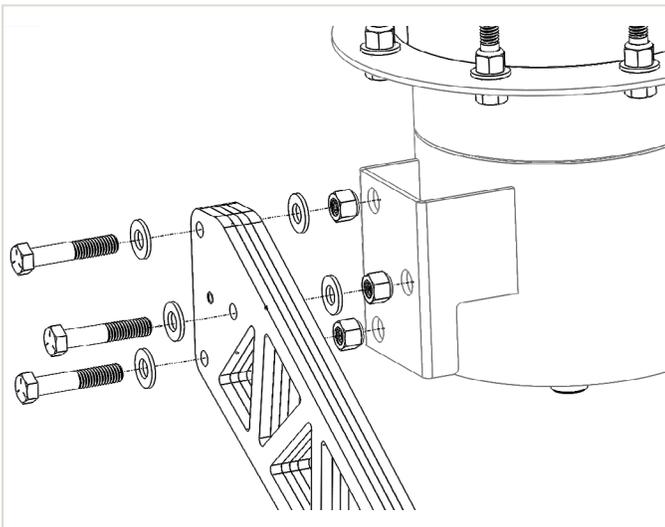


STEP 3. Attach capture arm to swivel base.

- Mount Swivel Base to Remote Mount Bracket.
- Tighten all Bolts (8) with Washers (8)
- Toque each bolt to 23 N m

Quantity	Hardware
1	Motor Blower Assembly
1	Swivel Base
8	1/4" Bolt, Socket Cap
8	1/4" Washer

2.4 Attach J-Bracket to Arm Swivel

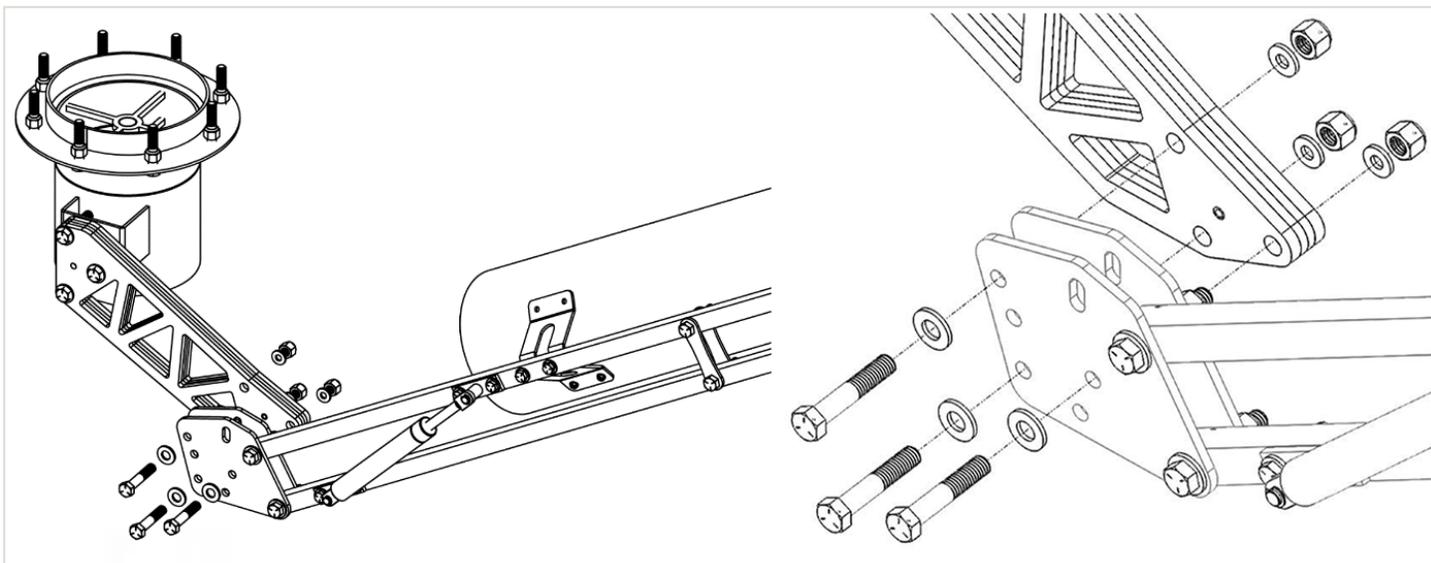


STEP 3. Attach J-Bracket to Arm Swivel.

- Mount J-Bracket to Swivel Base
- Tighten all Bolts (8) with Washers (8) and Nuts (3)
- Toque each bolt to 34 N m

Quantity	Hardware
1	Swivel Base
1	J-Bracket
3	1/4" Bolt, Socket Cap
6	1/4" Washer
3	1/4" Lock Nut. Socket Cap

2.5 Attach Capture Arm to Swivel Base (J-Bracket)

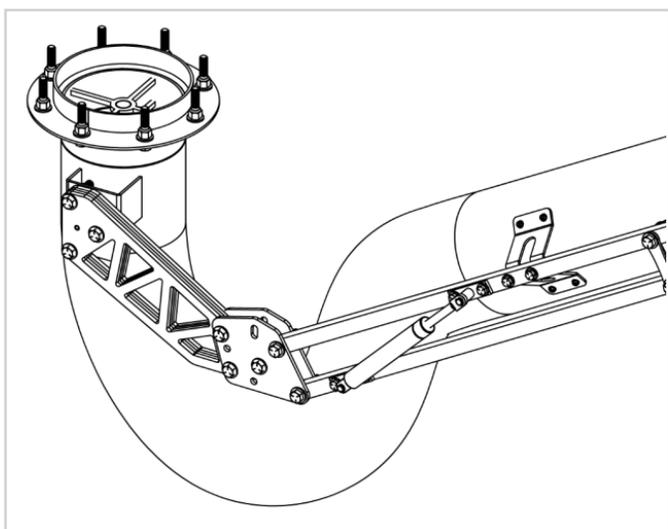


STEP 4. Attach Capture Arm to Swivel Base. (J-Bracket)

- Insert J-Bracket between Capture Arm Mounting Bracket.
- Thread Bolts (3) with Washers (3) through Mounting Bracket and J-Bracket.
- Thread Washers (3) and Locking Nuts (3) to Bolts (3)
- Tighten all Bolts (3) to Locking Nuts (3)

Quantity	Hardware
1	Swivel Base with J-Bracket
1	Capture Arm Assembly
3	3/8" Bolt, Socket Cap
6	3/8" Washer
3	3/8" Lock Nut, Socket Cap

2.6 Install Flex Hose



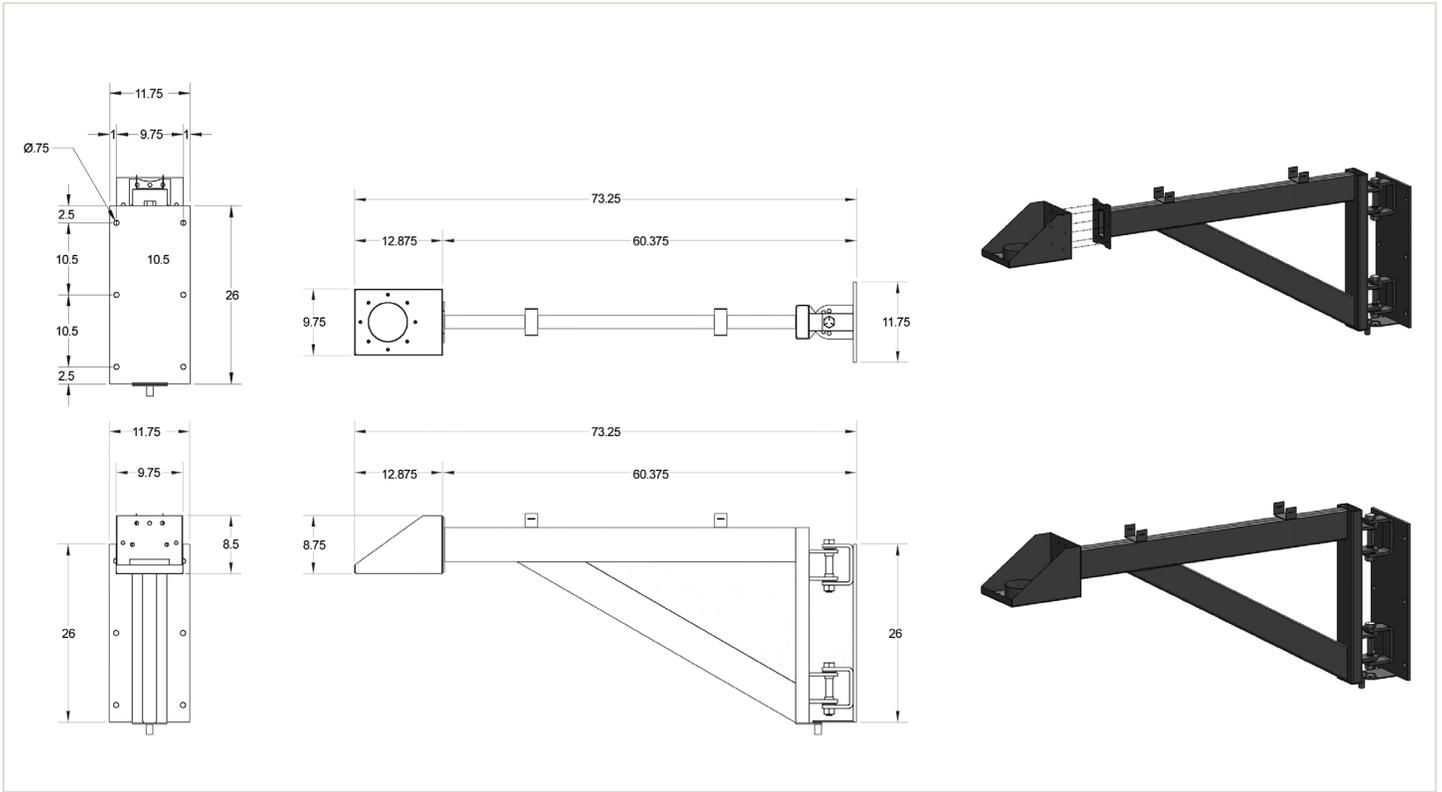
STEP 5. Install Flex Hose.

- Mount Flex Hose to Swivel Base and capture Arm.
- Tighten Both Hose Clamps.

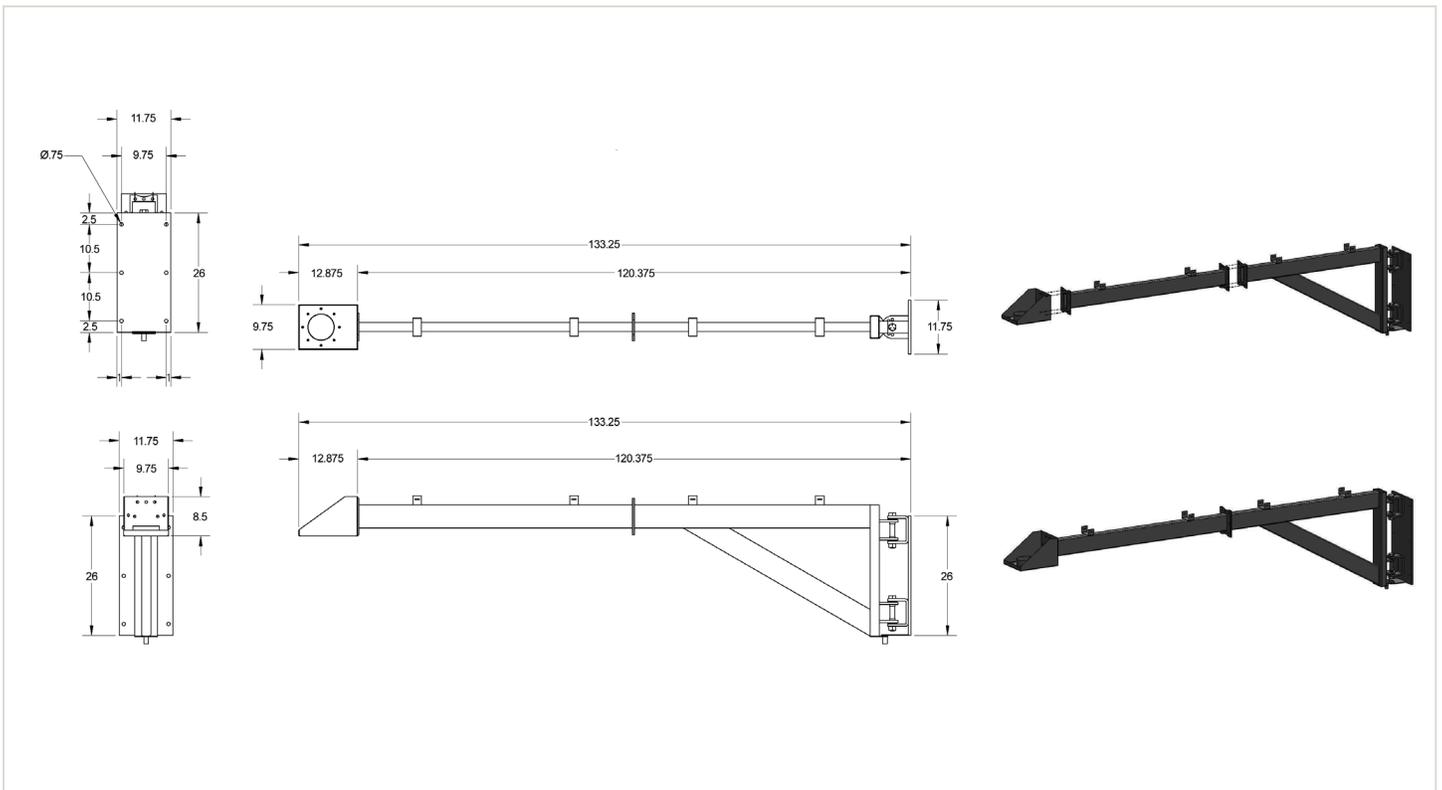
Quantity	Hardware
1	Extractor Arm Assembly
2	Hose Clamps
1	Flex Hose

APPENDIX 3 - BOOM EXTENSION INSTALLATION

3.1 Extension Boom - 5ft Long

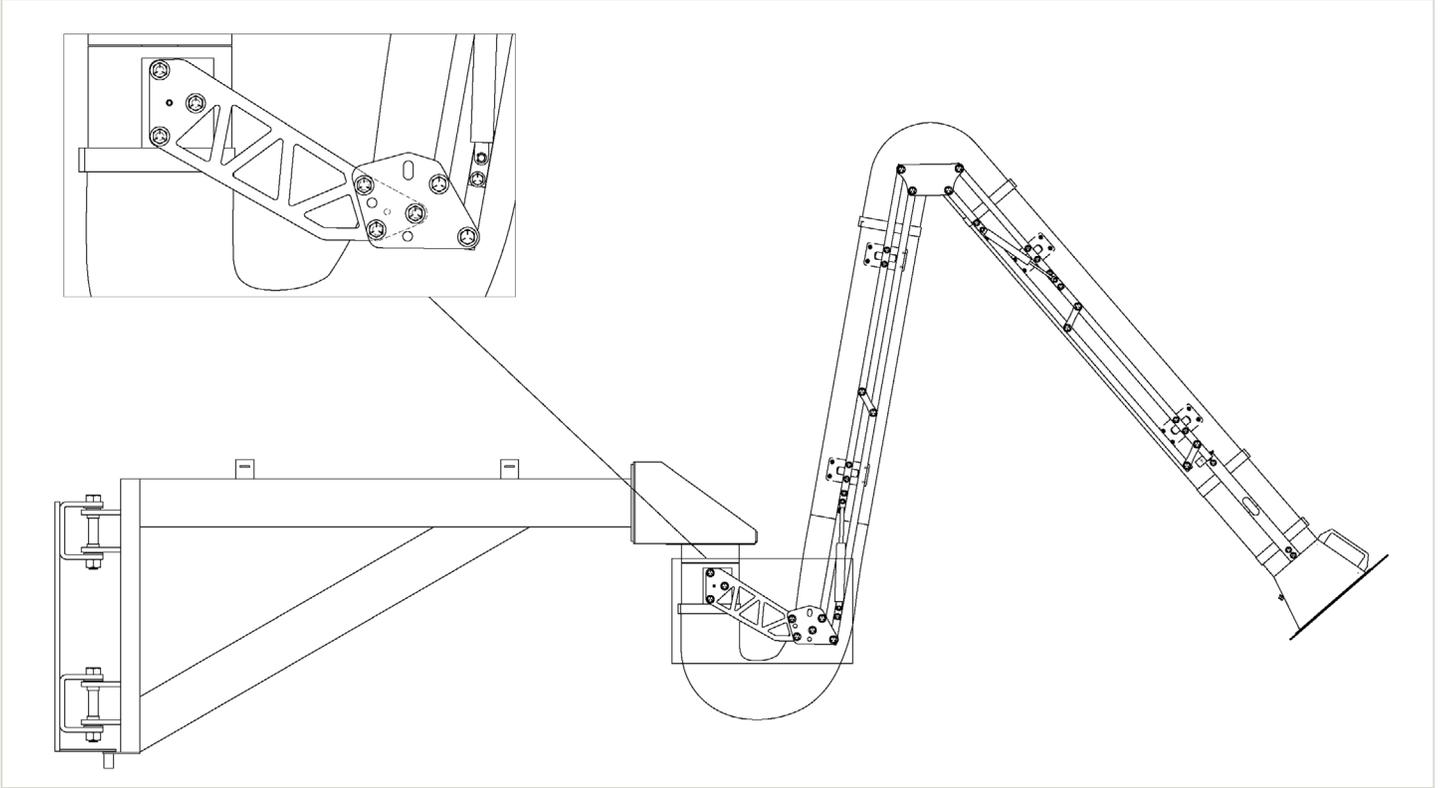


3.2 Extension Boom - 10ft Long

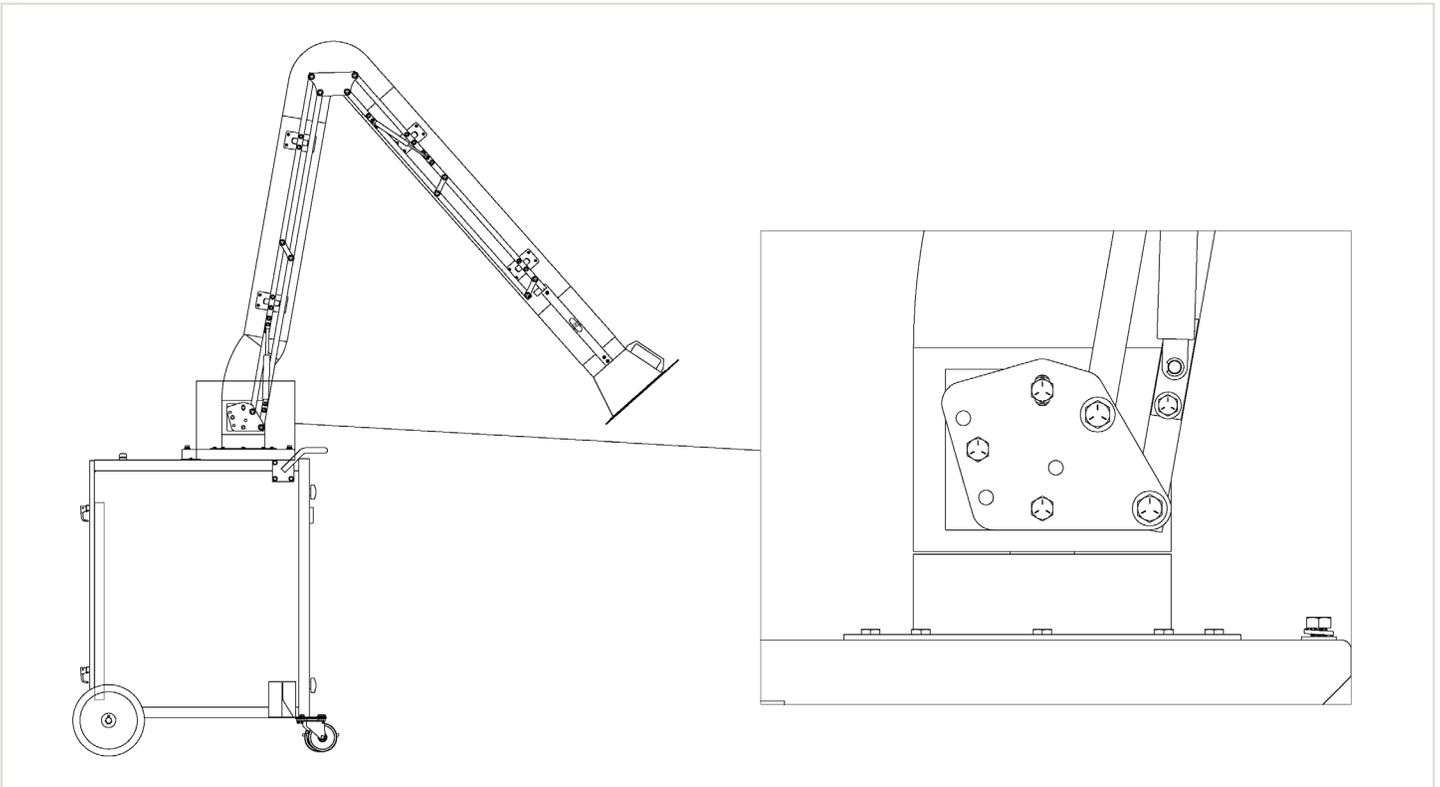


APPENDIX 4 - MOUNTING CONFIGURATIONS

4.1 Hanging Arm Configuration



4.2 Standing Arm Configuration



APPENDIX 5 - SAMPLE SAFETY STICKERS

The machine is marked with a wet filtration safety sticker to remind the operator of safe working practices:

WARNING	AVERTISSEMENT	ADVERTENCIA	WET FILTRATION
DO NOT USE this equipment:	NE PAS UTILISER cet équipement :	NO USAR este equipo:	
 <ul style="list-style-type: none"> To collect smoke, fumes, liquid vapors, or aggressive fumes such as acids 	<ul style="list-style-type: none"> Pour l'extraction de fumées ou d'émanations de plus de 82 °C / 180 °F. 	<ul style="list-style-type: none"> Para extraer humo o gases superiores a 180°F / 82°C. 	
 <ul style="list-style-type: none"> If the power cord has been damaged or ground (third prong) removed. 	<ul style="list-style-type: none"> Si le cordon d'alimentation est endommagé ou si la mise à la terre (troisième broche) a été retirée. 	<ul style="list-style-type: none"> Si el cable está dañado o se le ha quitado el tierra (tercera punta). 	
 <ul style="list-style-type: none"> Without the proper water level in basin 	<ul style="list-style-type: none"> Si le niveau d'eau dans le bassin n'est pas adéquat. 	<ul style="list-style-type: none"> Sin el nivel de agua adecuado en el depósito. 	

The machine is marked with safety stickers in appropriate places to remind the operator of safe working practices.

STICKERS APPLIED TO MACHINE				
Figure 1	Figure 2	Figure 3	Figure 4	Figure 5
Foot Trap Hazard	Falling Objects Hazard	Moving Parts Hazard	Electric Shock Hazard	Loud Noise Hazard
 CAUTION FOOT TRAP HAZARD PROPER FOOTWEAR REQUIRED	 CAUTION FALLING OBJECTS HAZARD DO NOT PLACE OBJECTS ON MACHINE	 CAUTION MOVING PARTS HAZARD DO NOT TOUCH - DISCONNECT POWER BEFORE OPENING	 CAUTION ELECTRIC SHOCK HAZARD SERVICE BY TRAINED PERSONNEL ONLY	 CAUTION LOUD NOISE HAZARD WEAR EAR PROTECTION DURING OPERATION

LIMITED EQUIPMENT WARRANTY

For a period of 2 years from the date of purchase, all Diversitech products are warranted to be free from defects in material, workmanship, and construction, when used in accordance with installation, maintenance instructions, and expressly stated proper use application(s). Diversitech Inc. will repair or replace, at our option, any defective parts which fail during the warranty period. This warranty is limited to replacement parts ONLY, and does not cover personal liability, property loss, normal wear; and does not cover losses resulting from (or due to) improper installation, inadequate maintenance, misapplication, misuse, or use above rated capacities.

FREIGHT CLAIMS

Shipments must be inspected upon arrival. All Diversitech units are sold ex-plant. Therefore, it is the receiver's responsibility to file any freight claims with the carrier for obvious or concealed damages. Damaged shipments must be refused at time of receipt, by consignee.

RETURN MATERIAL POLICY

Prior to the return of material, for whatever reason, a return manufacturing authorization number (RMA#) is required from the Diversitech customer service department. This procedure is necessary for proper control and handling of returned materials. Call 1-800-361-3733 or email support@diversitech.ca to obtain an RMA.

All material must be returned prepaid. Credit will be given for returns for warranty repair or replacement. Freight collect shipments, or freight without an RMA, will not be accepted. It is the shipper's responsibility to ensure that material being returned to Diversitech is adequately packaged for shipment to preclude damages.



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information on this product
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